

Lead Free - X-ray Shielding Tiles

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Why is in news? Advanced Materials and Processes Research Institute (AMPRI), Bhopal Converts Red Mud into X-ray shielding tiles

CSIR- Advanced Materials and Processes Research Institute (AMPRI) has converted red mud into X-ray shielding tiles in **a green and economically viable manner** through a ceramic route by adding a certain weight percentage of high Z material and binder with it.

These tiles can be **used to build radiation shielding structures** in diagnostic X-rays, CT scanner rooms, Cath labs, bone mineral density, dental X-rays, etc., **instead of the toxic lead sheet to protect the public from radiation hazards**.

CSIR-AMPRI and M/s Prism Johnson Ltd., have **worked together** and upscale this technology from the lab to the industry level, and joint-free X-ray shielding tiles were made on a pilot scale.

The developed tiles are tested and approved by the Atomic Energy Regulatory Board (AERB) of India.

The product is commercialized and the first instalment has been initiated at INS Kattabomman, Tamilnadu.

Red Mud:

Red Mud is the **waste generated in the Bayer process of alumina production from bauxite**. It is also known as **bauxite residue**. Red Mud is defined as a "High Volume Low Effect Waste".

It is considered to be toxic due to its extreme alkalinity and heavy element leaching.

Annually about 175 million tonnes of red mud have been generated globally and **stored in a specially designed clay-lined pond.**

Among that India is producing nearly 9 million tonnes of red mud every year. The clay-lined ponds often broke out and pollute soil, groundwater, and air and become fatal for both humans and wildlife.

Red mud is **one of the underutilized industrial wastes and getting accumulated** over the years due to an increase in alumina production as well as inadequate technologies for its large-scale utilization.

Although the scientific community has patented more than 700 applications of red mud, very few of them have reached industries due to high cost, low public acceptance, environmental issues, and limited market.

Noteworthy, only 3-4% of red mud has been utilized by the industries to produce cement, bricks, source of iron ore etc.

The beneficial utilization of red mud is becoming a global issue.

The red mud contains 30 - 55% of Fe2O3, which is suitable for attenuating high-energy ionizing radiations like X-and gamma rays.

Kamaraj IAS Academy

Plot A P.127, AF block, 6 th street, 11th Main Rd, Shanthi Colony, Anna Nagar, Chennai, Tamil Nadu 600040 Phone: 044 4353 9988 / 98403 94477 / Whatsapp : 09710729833